

# STRONG BONDING SOLUTIONS

## Filmic Carrier Double Sided Tapes

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Introducing the Tapespec & ORAFOL range of Filmic carrier Double Sided tapes.

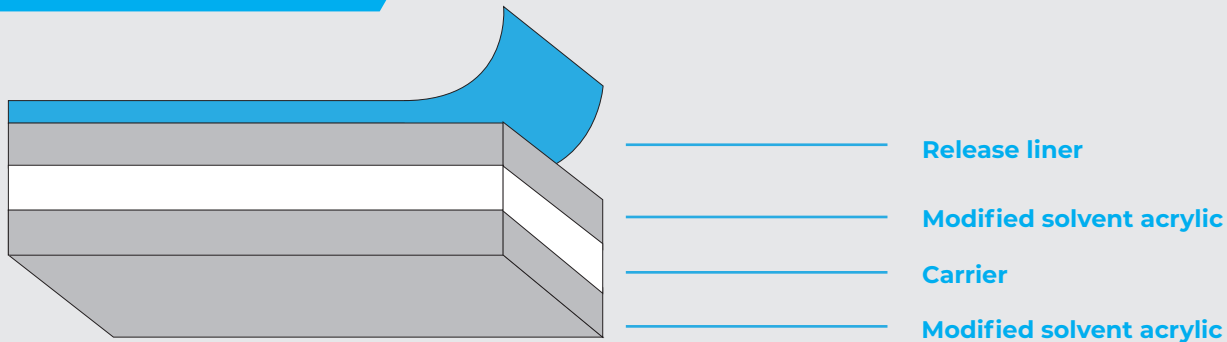
The Filmic carrier offers excellent dimensional stability, good clarity and all round environmental resistance. Extra benefits of high temperature resistance (up to 1600C for PET film), and is used as a barrier film to prevent plasticiser migration.

These carriers are excellent for die cutting, ideally suited for bonding to smooth & light textured surfaces for an invisible finish.



Made in Germany

### Tape Structure



### Adhesives used on these products are Modified Solvent Acrylic - Key Benefits are:

- Superior high tack.
- Aggressive permanent bond strength.
- Excellent shear & temperature resistance.
- Aggressive bond to LSE - low surface energy materials.
- Good environmental & UV resistance.
- FDA approved - see table.
- All the Orabond & code 5139 meet REACH Regulations \_ (EC) No 1907/2009 Article 3.
- ISO certified manufacturers.



	Key Feature	Adhesive	Key Property	Tape colour	Tape thickness	Carrier	Liner
<b>Orabond 1331</b>	Removable	Modified Solvent Acrylic	Removable side (Covered side) Permanent side (Open side) REACH approved	Clear	100 microns	Polyester	Printed ORAFOL silicone paper
<b>Tapespec 1405</b>	Hand Tearable Printed Release Liner "remove to expose adhesive"	Modified Solvent Acrylic	General purpose PH neutral adhesive	Clear	65 microns	Polyester	Printed "message" silicone paper
<b>Tapespec 5139</b>	Clear High initial tack	Modified Solvent Acrylic	Permanent adhesive LSE bonding REACH approved	Clear	160 microns	Polyester	White silicone paper
<b>Tapespec 1400</b>	Clear Economical	Modified Solvent Acrylic	Permanent adhesive LSE bonding REACH approved	Clear	200 microns	Polyester	Red PE Plastic
<b>Orabond 1397PP</b>	Clear Premium	Modified Solvent Acrylic	Permanent adhesive LSE bonding FDA & REACH approved	Clear	210 microns	Polyester	Red PE Plastic
<b>Orabond 3331TG</b>	Textured Surfaces Premium	Modified Solvent Acrylic	Permanent adhesive LSE bonding FDA & REACH approved	White	230 microns	PVC	Printed ORAFOL Silicone paper

#### Prime Applications:

- Point of sale displays
- Badge & nameplate attachment
- Outdoor signs / banners
- Plastic profile attachment
- Furniture trim
- Decorative trim
- Metal fabrication
- LSE plastic splicing, joining & repairing
- Invisible bonding
- Removable grade for posters & temporary fixing

#### Materials (bonding surfaces):

- Metals
- Glass
- Paper & board
- Plastics (PP, PS, PC, ABS, PET & PVC)
- Powder coated surfaces
- Laminates
- LSE (Low Surface Energy Substrates)
- Fabrics & Rubber Profiles

## Recommended - Important:

Product testing is always recommended to ensure the selected product is suitable for the intended application. This testing should be carried prior to the final application, please select an inconspicuous place to assess product suitability.

The tapespec sales team is always available to assist with application guidance and can visit on site to help in the process of product selection and application.

Please refer to the tapespec website for detailed surface preparation & application guides. We can also supply an e-mail or physical copy of these guides to ensure all correct procedures are followed.

### Service Provided:

Ex-stock New Zealand  
Standard widths: 9, 12, 18, 24, 36 & 48mm  
Slit to order off log rolls: 1000 to 1200mm wide  
Also available in spool long length rolls and die cut shapes  
Detail product data sheets & MSDS - Safety Data Sheets available on request  
FDA approvals 175, 105



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